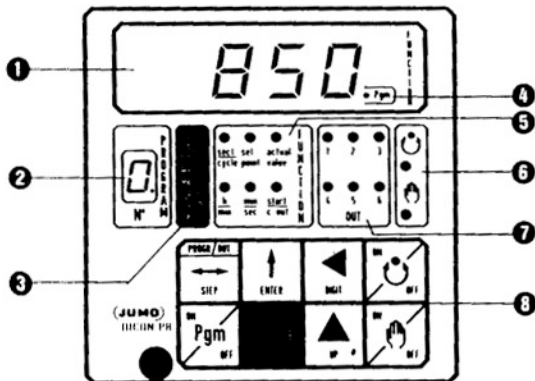


JUMO DICON PR

Microprocessor-controlled Program controller



Displays and controls

- 1 5-digit 7-segment display for setpoint, process and elapsed time
- 2 Display for: program number, manual operation ("H"), changes in the program run ("L"), special functions Cd 01-45 ("F")
- 3 LEDs for: channel indication 1 or 2 (CHANNEL)
- 4 Indication for programming mode ("Pgm")

- 5 section repeats (cycle) setpoint process (actual value) time (h:min or min:sec)
- 6 Automatic and manual operation
- 7 Timing switches (OUT 1-6)*
- 8 Membrane keyboard

Single-setpoint Y = (relay energised)
 Y = (relay de-energised)
 Double-setpoint Y = (heating relay energised)
 Y = (cooling relay energised)
 Y = (both relays de-energised)

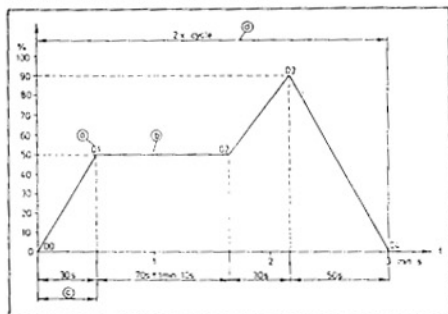
Proportional controller Y 0-100%

D 95.630.1

11.89/V

Brief Operating Instructions

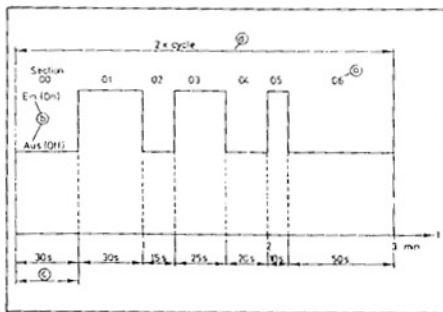
Programming the setpoint curve



Each program section is defined by:

- (A) the section number starting with 00
- (B) the setpoint
- (C) the section time (h:min/min:sec)
- (D) possible repeats (cycles)

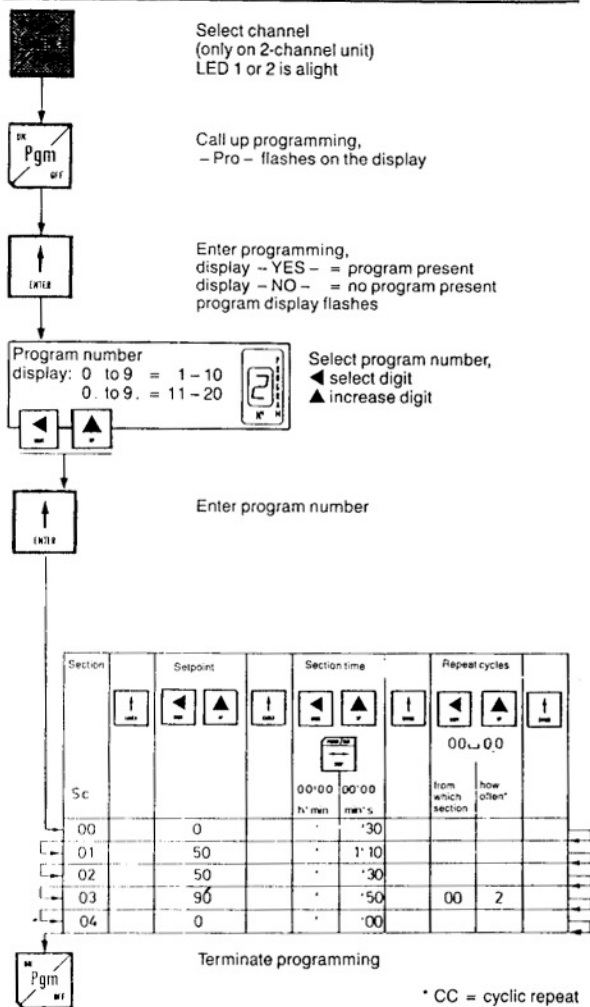
Programming the timing switches



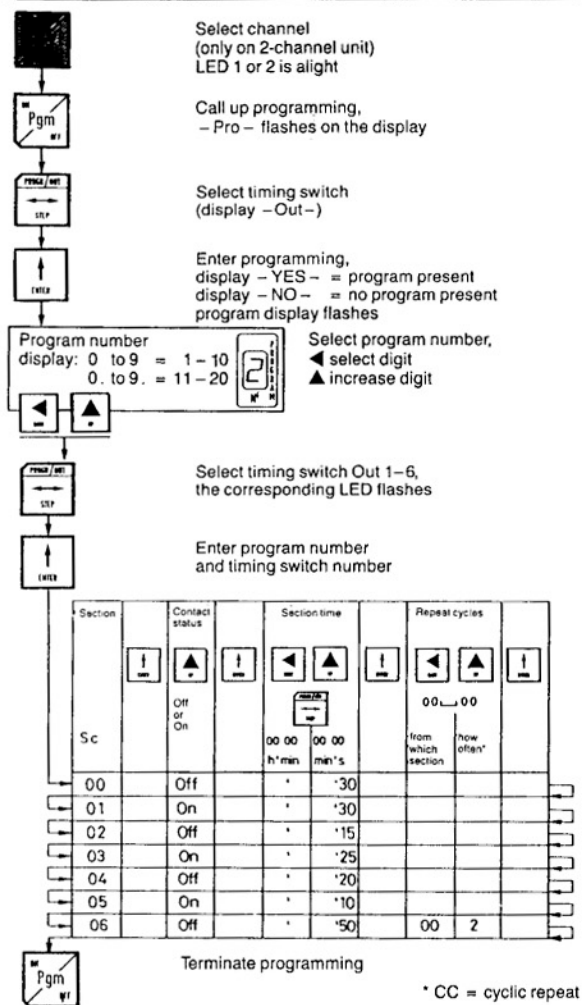
Each program section is defined by:

- (A) the section number starting with 00
- (B) the contact status (OFF/ON)
- (C) the section time (h:min/min:sec)
- (D) possible repeats (cycles)

PROGRAMMING THE SETPOINT CURVE



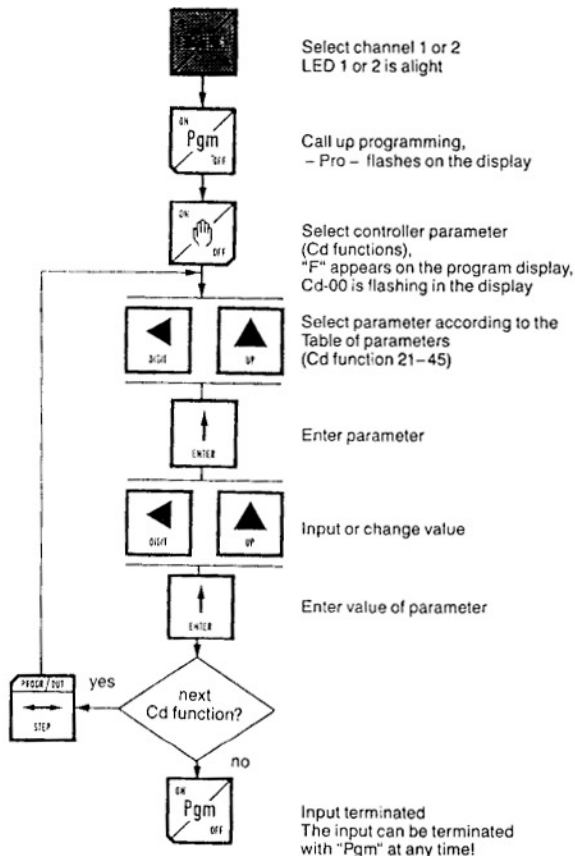
PROGRAMMING TIMING SWITCHES



CONTROLLER CONFIGURATION

Entering the controller parameters

The controller parameters are preset at the factory; see Table of parameters. If required the parameter values can be changed within the adjustment range indicated. The controller parameters are called up with the Cd functions and entered separately for channel 1 and 2.



Controller Configuration

Table of parameters

Single-setpoint controller

Cd function	Parameter	Name	Feedback action				Adjustment range	Factory setting
			none	PD	PID*	PD/PID		
Cd-21	Xp1	Proportional band (heating contact)	0 digit	x	x	x	0 digit no feedback 1 – 9999 digit	0 digit
Cd-24	Tv	Derivative time	-	x	0 sec	x	0(8) – 999 sec	80 sec
Cd-25	Tn	Reset time	-	0 sec	x	x	0(32) – 9999 sec	350 sec
Cd-26	Xd1	Differential	x	-	-	-	0 – 99.9 digit	30 digit
Cd-27	Cy1	Cycle time	-	x	x	x	1 – 99 sec	20 sec
Cd-30	Y1	Max. valve stroke	-	x	x	x	0 – 100 %	100 %

Double setpoint controller

Cd function	Parameter	Name	Feedback action				Adjustment range	Factory setting
			none	PD	PID*	PD/PID		
Cd-21	Xp1	Proportional band (heating contact)	0 digit	x	x	x	0 digit no feedback 1 – 9999 digit	0 digit
Cd-22	Xp2	Proportional band (cooling contact)	0 digit	x	x	x	1 – 9999 digit	0 digit
Cd-23	Xsh	Contact spacing (sym.)	x	x	x	x	0 – 999.9 digit	0 digit
Cd-24	Tv	Derivative time	-	x	0 sec	x	8 – 999 sec	80 sec
Cd-25	Tn	Reset time	-	0 sec	x	x	32 – 9999 sec	350 sec
Cd-26	Xd1	Differential (heating contact)	x	-	-	-	0 – 99.9 digit	30 digit
Cd-27	Cy1	Cycle time (heating contact)	-	x	x	x	1 – 99 sec	20 sec
Cd-28	Xd2	Differential (cooling contact)	x	-	-	-	0 – 99.9 digit	30 digit
Cd-29	Cy2	Cycle time (cooling contact)	-	x	x	x	1 – 99 sec	20 sec
Cd-30	Y1	Max. positive valve stroke	-	x	x	x	0 – 100 %	100 %
Cd-31	Y2	Max. negative valve stroke	-	x	x	x	-100 – 0 %	-100 %

Modulating controller

Cd function	Parameter	Name	Feedback action		Adjustment range	Factory setting
			PI	PID*		
Cd-21	Xp1	Proportional band	0 digit	x	x	0 digit no feedback 1 – 9999 digit
Cd-23	Xsh	Contact spacing (sym.)	x	x	x	0 – 999.9 digit
Cd-24	Tv	Derivative time	-	8 sec	0 sec	8 – 999 sec
Cd-25	Tn	Reset time	-	x	x	32 – 9999 sec
Cd-26	Xd1	Differential	x	-	-	0 – 99.9 digit

Proportional controller

Cd function	Parameter	Name	Feedback action				Adjustment range	Factory setting
			P	PI	PD	PID		
Cd-21	Xp1	Proportional band	x	x	x	x	1 – 9999 digit	
Cd-24	Tv	Derivative time	0 sec	0 sec	x	x	8 – 999 sec	
Cd-25	Tn	Reset time	0 sec	x	0 sec	x	32 – 9999 sec	
Cd-30	Y1	Max. valve stroke	x	x	x	x	0 – 100 %	
Cd-31	Y2	Operating point	x	-	x	-	0 – 100 %	

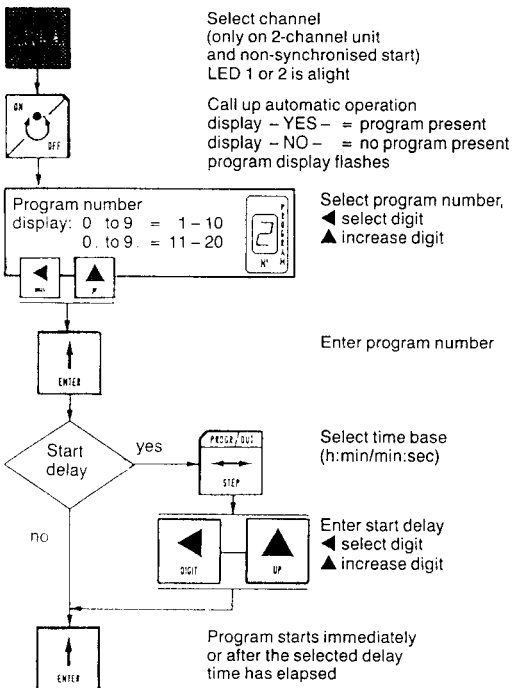
x: adjustable

◻: factory setting without feedback

* with PID action Tv = Tn/4.5 (except proportional controller)

AUTOMATIC OPERATION

Program start



Program abort



The instrument returns to
the base setting

Program stop

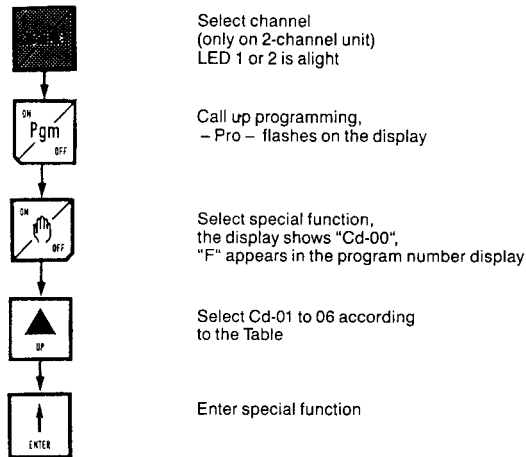


The time base is stopped,
input of fixed values possible

SPECIAL FUNCTIONS

Selecting the special functions

A total of 6 special functions (Cd functions)
can be selected and performed.
Programming can be stopped at any time
with the "Pgm" key.



Cd-01	Erasing all programs	the display shows CLEAR, confirm deletion with "ENTER"
Cd-02	Erasing one program	the display shows C. Pr – 0, input the desired program number, confirm with "ENTER"
Cd-03	Displaying bottom end of range	confirm with "ENTER"
Cd-04	Top end of range	confirm with "ENTER"
Cd-05	Displaying type of probe	confirm with "ENTER"
Cd-06	Displaying decimal places	confirm with "ENTER". The display shows the number of digits after the decimal point.