

# Flow nozzle

## Model : F600

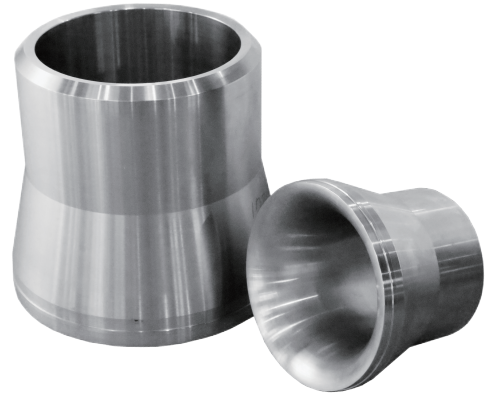
Spec. sheet no. FD06-01



### Description

The flow nozzles, more costly than other orifice due to their structure, are suited for determining the flow rates of fluids flowing at high temperature and high pressure. Under the same measuring conditions, a flow nozzle has a higher mechanical strength, can permit the flow of more than 60 percent great volume of a fluid, and can measure the flow rates of fluids containing solid particles less disturbed than an orifice having the same bore.

Thus, they are suited, in addition, for high speed flowing fluids. We can supply not only single flow nozzles, but also flow nozzles having welded short pipes on both their upstream and downstream sides.



### Specification

#### Nozzle mounting types

- Flange type
- Weld-in type
- Holding ring type
- PTC-6

#### Flow calculation standards

- Long-radius flow nozzle  
JIS Z 8762, ISO 5167-3, ASME MFC-3M
- ISA 1932, flow nozzle  
ISO 5167-3 JIS Z 8762

#### Pressure taps

1D and 1/2D tap, throat tap

#### Nominal pipe sizes available

50 ~ 600 mm  
2 ~ 24"

#### $\beta$ Limit

$0.2 < \beta < 0.8$

(Low - beta) long - Radius nozzle  $0.2 \leq \beta \leq 0.5$

(High - beta) long - Radius nozzle  $0.25 \leq \beta \leq 0.8$

$\beta$  : Ratio of throat to pipe diameter =  $d/D$

(d: Throat diameter)

#### Nozzle thicknesses

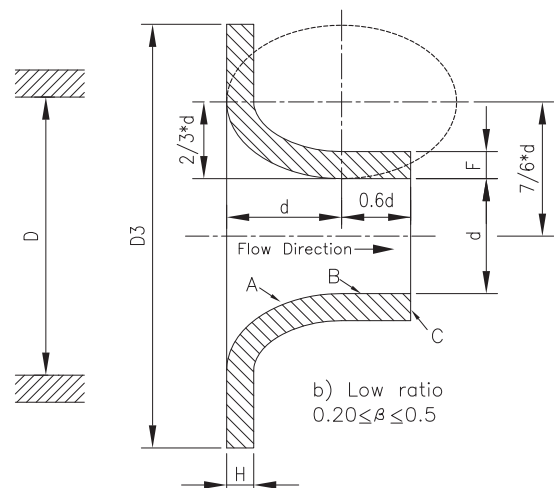
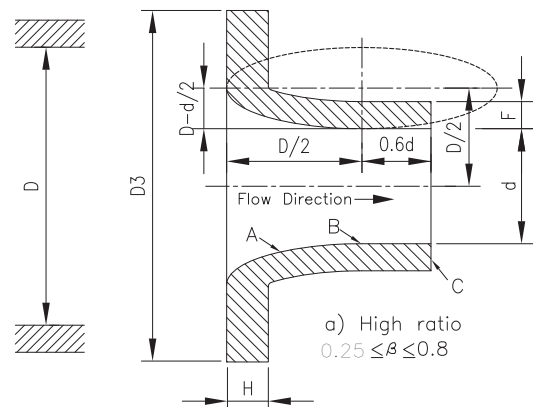
Maker standards

#### Material

A182-F11, F22, F91

A182-F304

A182-F316 / F316L and Other



**WISE**<sup>®</sup>

## Main order

## Ordering information

### 1. Base model

**F600** Flow nozzle

### 2. Line size

<b>A01</b>	½"	<b>J01</b>	15A
<b>A02</b>	¾"	<b>J02</b>	20A
<b>A03</b>	1"	<b>J03</b>	25A
<b>A04</b>	1½"	<b>J04</b>	40A
<b>A05</b>	2"	<b>J05</b>	50A
<b>A06</b>	3"	<b>J06</b>	80A
<b>A07</b>	4"	<b>J07</b>	100A
<b>A08</b>	6"	<b>J08</b>	150A
<b>A09</b>	8"	<b>J09</b>	200A
<b>A10</b>	10"	<b>J10</b>	250A
<b>A11</b>	12"	<b>J11</b>	300A
<b>A12</b>	14"	<b>J12</b>	350A
<b>A13</b>	16"	<b>J13</b>	400A
<b>A14</b>	18"	<b>J14</b>	450A
<b>A15</b>	20"	<b>J15</b>	500A
<b>A16</b>	24"	<b>J16</b>	600A
<b>ZZZ</b>	Other		

### 3. Connection

<b>A01</b>	150Lb RF	<b>J01</b>	10K RF
<b>A02</b>	300Lb RF	<b>J02</b>	16K RF
<b>A03</b>	600Lb RF	<b>J03</b>	20K RF
<b>A04</b>	900Lb RF	<b>J04</b>	30K RF
<b>A05</b>	1500Lb RF	<b>J05</b>	40K RF
<b>A06</b>	2500Lb RF	<b>J06</b>	63K RF
<b>A11</b>	150Lb FF	<b>J11</b>	10K FF
<b>A12</b>	300Lb FF	<b>J12</b>	16K FF
<b>A13</b>	600Lb FF	<b>J13</b>	20K FF
<b>A14</b>	900Lb FF	<b>J14</b>	30K FF
<b>A15</b>	1500Lb FF	<b>J15</b>	40K FF
<b>A16</b>	2500Lb FF	<b>J16</b>	63K FF
<b>A21</b>	150Lb RTJ	<b>J21</b>	10K RTJ
<b>A22</b>	300Lb RTJ	<b>J22</b>	16K RTJ
<b>A23</b>	600Lb RTJ	<b>J23</b>	20K RTJ
<b>A24</b>	900Lb RTJ	<b>J24</b>	30K RTJ
<b>A25</b>	1500Lb RTJ	<b>J25</b>	40K RTJ
<b>A26</b>	2500Lb RTJ	<b>J26</b>	63K RTJ
<b>ZZZ</b>	Other	<b>B00</b>	B.W

### 4. Element type

<b>W</b>	Weld-in
<b>H</b>	Holding-ring
<b>F</b>	Flanged
<b>K</b>	Knock-pin
<b>I</b>	ISA 1932
<b>P</b>	PTC-6
<b>O</b>	Other

### 5. Tap type

<b>1</b>	½" S.W, 1 Pair
<b>3</b>	¾" S.W, 1 Pair
<b>O</b>	Other

### 6. Nozzle material

<b>6S</b>	A182 F316
<b>6L</b>	A182 F316L
<b>ZZ</b>	Other
<b>11</b>	A182 F11
<b>22</b>	A182 F22
<b>91</b>	A182 F91
<b>92</b>	A182 F92

### 7. Pipe material

<b>6B</b>	A106-B
<b>6C</b>	A106-C
<b>ZZ</b>	Other
<b>11</b>	A335 P11
<b>22</b>	A335 P22
<b>91</b>	A335 P91
<b>92</b>	A335 P92

### 8. Meter run type

<b>1</b>	Up / Downstream : 4D / 2D
<b>2</b>	Up / Downstream : 20D / 10D

### 9. Option

<b>C</b>	Calibration test
<b>S</b>	Straightener
<b>O</b>	Other
<b>N</b>	None

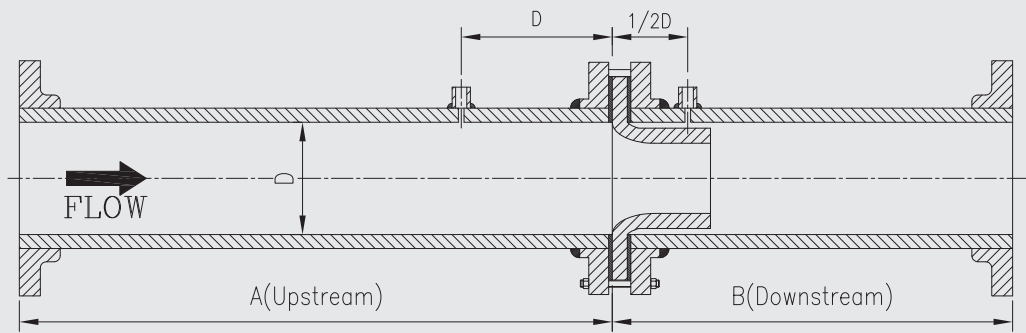
### Sample ordering code

1	2	3	4	5	6	7	8	9
F600	A01	A01	W	1	6S	6B	1	C

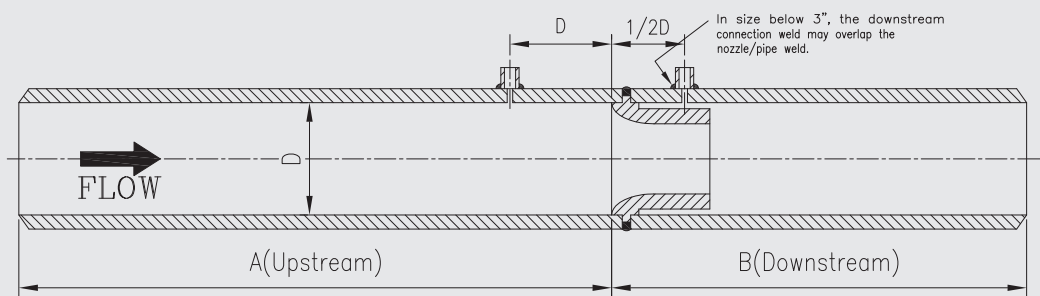


© WISE Control Inc. All rights reserved. ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

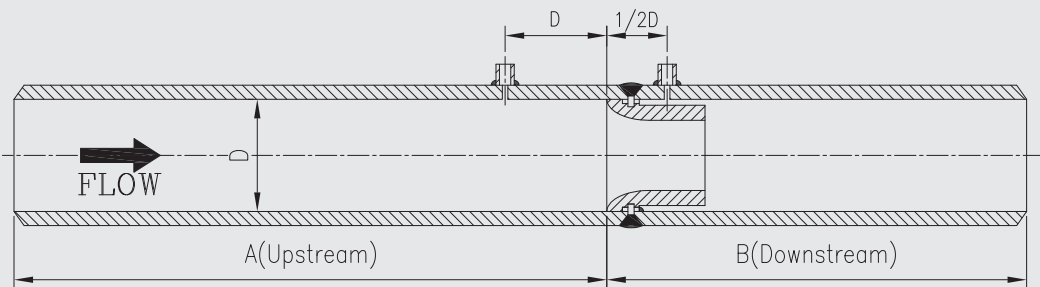
## Dimension



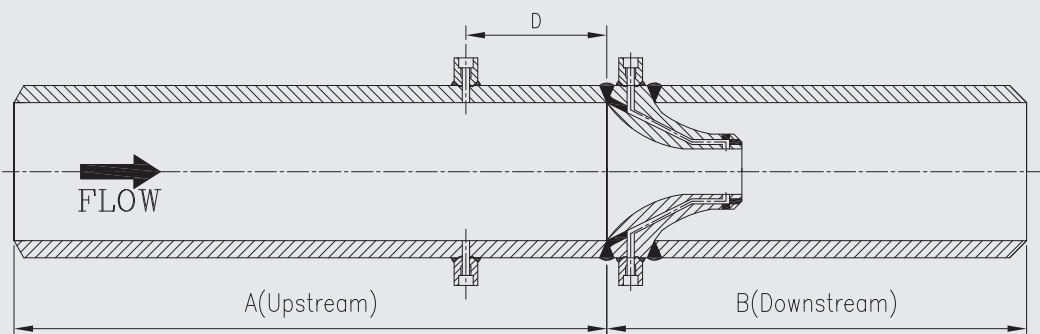
– Flange type –



– Weld in type –



– Holding ring type –



– Throat tap type –

## Differential pressure and pressure loss

When a throttle element is interposed in a closed passage of fluid in piping, a difference is produced between the pressures upstream and downstream the throttle element as illustrated in Fig.1. This difference ( $\Delta P = p_1 - p_2$ ) is called differential pressure.

The fluid passing through the section 2 gradually regains its pressure as it flows downstream, but the downstream pressure cannot be recovered up to the upstream pressure, part of the pressure being lost. This loss is called a pressure loss (permanent pressure loss =  $p_3$ ). The extent of this pressure loss depends on the type of throttle elements and their open area ratio, as shown in Fig.2 The relation given by:

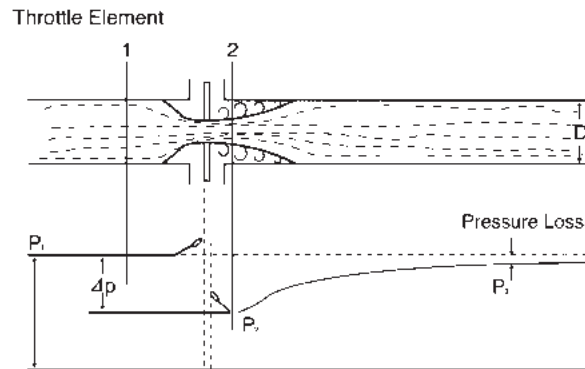


Fig.1

$$Q = C \sqrt{\Delta P / \rho}$$

$$Q_n = C \sqrt{\Delta P * \rho / \rho_n}$$

$$W = C \sqrt{\Delta P * \rho}$$

Q (m<sup>3</sup>/h) : Volume rate of flow at density operating conditions

Qn (Nm<sup>3</sup>/h) : Volume rate of flow at density base conditions

W (kg/h) : Weight rate of flow

$\rho$  (kg/m<sup>3</sup>) : Density in operating conditions

$\rho_n$  (kg/Nm<sup>3</sup>) : Density in base conditions

C : Constant coefficient

Table 1 : Relation between Flow Rate and Differential Pressure

Flow rate (%)	100	90	80	70	60	50	40	30	20	10	0
Differential pressure	100	81	64	49	36	25	16	9	4	1	0

From the above, the relation between the flow rate and the differential pressure where the density is constant but the flow rate is variable is as listed in table 1. In other words, the flow rate is obtainable by measuring the differential pressure.

When the density is variable (When the pressure and temperature are variable), the true flow rate can be given by compensating the variate of the density by the above equation (This however, is not applicable when the density varies to a great extent.)

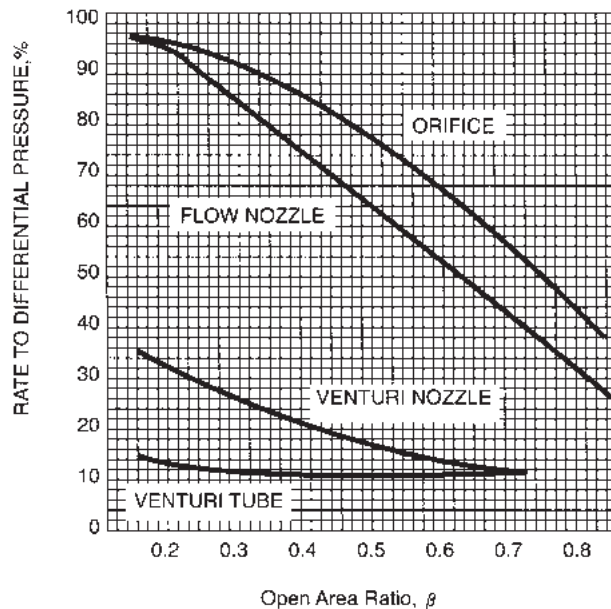


Fig.2