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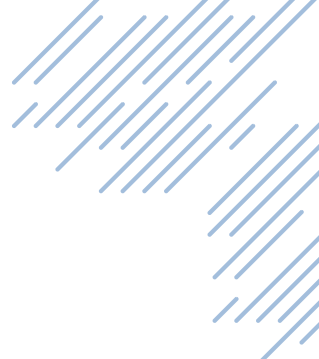
# PID CONTROLLERS AND PROGRAMMERS



# GEFFRAN

BEYOND TECHNOLOGY





# GEFRAN

BEYOND TECHNOLOGY

More than fifty years of experience, an organisation with a strong focus on the customer's needs and constant technological innovation have made Gefran a benchmark in the design and production of sensors, systems and components for industrial process automation and control. Expertise, flexibility and process quality are the factors that distinguish Gefran in the production of integrated tools and systems for specific applications in various fields of industry, with consolidated know-how in the plastics, mobile hydraulics, heating and lift sectors.

Technology, innovation and versatility represent the catalogue's added value, in addition to the ability to create specific application solutions in association with the world's leading machine manufacturers.





Thanks to its consolidated experience in providing process control instruments and an intense research and development program, Gefran offers a series of solutions for all applications requiring accurate and safe PID control. Actions needed to address today's challenges in various sectors of industry. Gefran offers a wide range of products that are scalable in both performance and features. PID controllers are designed with a special focus on ease of use and configuration. LCD touchscreen displays provide clear and immediate information on process status and ensure safe operation.

Not only PID controller but connectivity, remote diagnostics, predictive maintenance, energy counting and integrated control logic. These are just some of the additional features that allow devices to communicate in an automation architecture and make decisions independently, basing their actions on the process data available to them, turning them into intelligent components.

# APPLICATION SECTOR

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AUTOMOTIVE



AEROSPACE /  
AERONAUTICS



STERILIZATION



INDUSTRIAL FURNACES



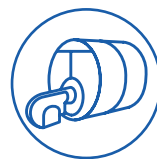
MEDICAL /  
LABORATORIES



HEAT  
EXCHANGERS



GLASS  
PRODUCTION



INDUSTRIAL BOILERS



PACKAGING



CHILLER



PRINTING  
MACHINES



CLIMATE CELLS



BATCH PROCESS



PHARMACEUTICAL



PLASTIC EXTRUSION

# FULLY CUSTOMIZABLE

The new Value and Performance series LCD displays are among the largest and most complete HMIs available in this segment.

The appearance of the front panel is highly customizable, adapting the controller to the application needs and integrating perfectly with the machine control requirements.

## CUSTOM LABELING

Potential for customization with the builder's logo.

## FRAME

Front panel with customizable colour and graphics.

## MESSAGES ON DISPLAY

Up to 75 messages with customized scrolling, up to 32 characters in 3 different languages.

## DISPLAYS

Three large displays for measurement (PV), setpoint (SP) and configurable values.



## KEY

4 or 6 mechanical keys with silicone cover providing visual and tactile pressure feedback.

## BARGRAPH

Up to 3 bargraphs, customizable in number and display.

# CLEAR, IMMEDIATE ALPHANUMERIC MESSAGES

Value and Performance series controllers use more than 300 text messages in English describing menus and configuration parameters, permitting easy and intuitive configuration even without the manual. Up to 75 customised messages can be created, each consisting of 32 Latin characters and numbers, saving them in 3 different languages. Messages can be associated with alarms, external events from digital inputs and programmer segments.

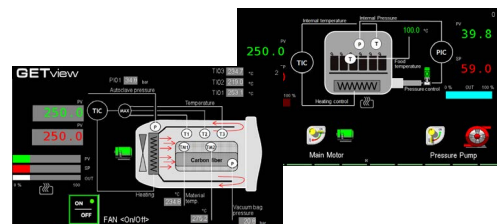
# MULTIFUNCTION SERIES

A large colour touchscreen display makes the graphic interface even simpler and more intuitive.



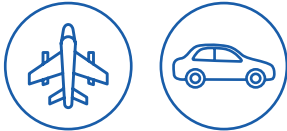
## GETview

This function lets users build man-machine interface pages directly from the touchscreen.



# EFFICIENT AND SCALABLE PID CONTROLLERS

Thanks to precise closed-loop control algorithms, Gefran's PID controllers guarantee the stability and precision of temperature and other quantities, avoiding overshoots and oscillations, even in the presence of critical or very rapid processes.

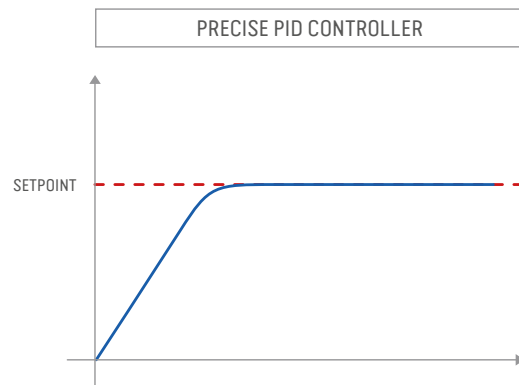


AMS2750 / CQI-9

In the heat treatment of materials, used in sectors such as aerospace and automotive, specific characteristics of control, precision and data storage are required. The **Performance** and **Multifunction** series comply with AMS2750 and CQI-9.

## AUTOMATIC TUNING

The controllers are equipped with an efficient tuning algorithm that ensures stable and accurate temperature control, avoiding overshoot and oscillation, even in critical or very rapid thermal processes.

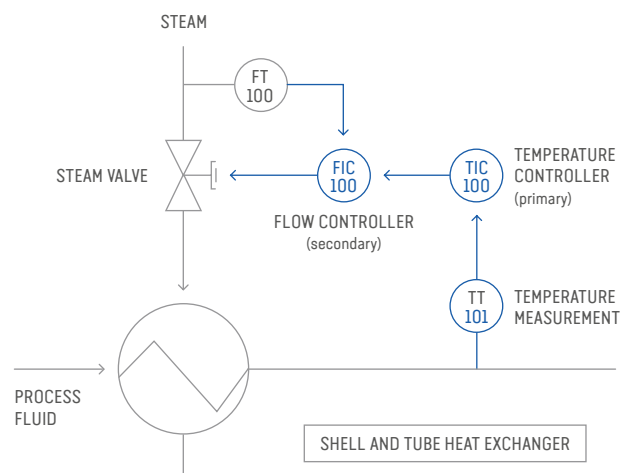


## CASCADE AND RATIO CONTROL

Cascaded regulation is a system with two inputs and one output, with two nested PIDs, the first of which provides the setpoint to the second control loop.

This type of control ensures greater stability in adjustment, reducing the margin of error between measured and desired value.

If, on the other hand, one quantity must be controlled on the basis of another, maintaining a constant ratio between the two (for example, when mixing two fluids), the solution is ratio control.



EXAMPLES OF CASCADE CONTROL



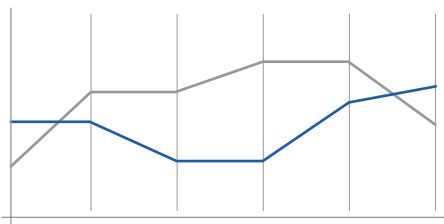
# SIMPLE AND VERSATILE PROFILE GENERATOR

Heat treatment processes typically require changing the setpoint over time for one or more PID control loops.

The profile generator with ramp and maintenance permits simple configuration of set point profiles and programming of the associated events. It can be programmed online directly on the controller or offline with the GF\_eXpress configuration tool.

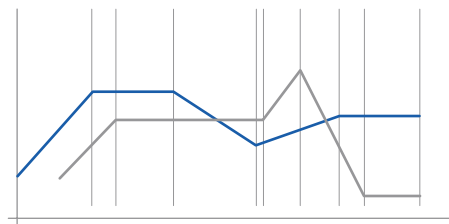
## SYNCHRONOUS PROFILE MANAGEMENT

All setpoint profiles have the same time base



## ASYNCHRONOUS PROFILE MANAGEMENT

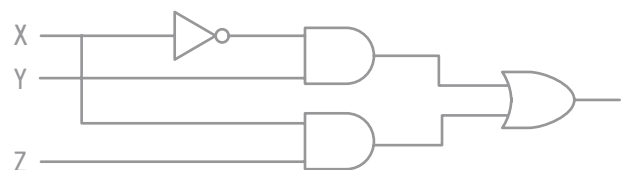
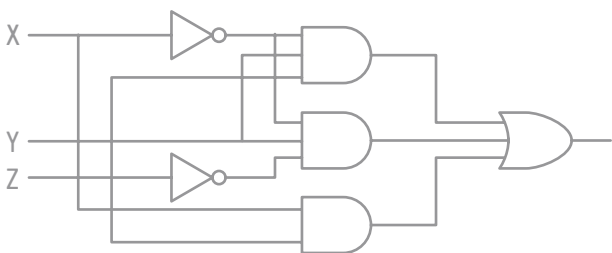
Setpoint profiles have different time bases



# MATHEMATICAL AND LOGICAL FUNCTIONS

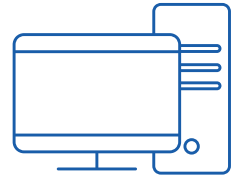
The library of logic function blocks (AND, OR, NOT, TIMER) permits creation of logic and control interlocks with events from digital inputs or from internal controller status conditions. Mathematical functions are useful for calculating averages and differences, selecting min/max values, extracting square roots and calculating algorithms on analogue input and output variables.

This allows great flexibility and simplifies the control system by integrating multiple hardware components in a single device.



# DATALOG AND BATCH REPORT

The Datalog and Batch Report function available with the Multifunction series in combination with the Real Time Clock (RTC) allows you to store process data, In/Out event status and alarms. The Report Utility software allows you to automatically copy and delete (at configurable time intervals) archive files stored by Multifunction controllers connected in the Ethernet TCP/IP network.

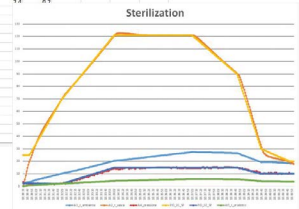


ETHERNET TCP/IP

## PHARMACEUTICAL APPLICATION CFR21 / ANNEX11 CONFORMANCE

CFR21 and ANNEX11 compliance allows the Multifunction series to be used in Pharmaceutical applications by providing Audit Trail, Digital Recording and Electronic Signatures capabilities. Features necessary to ensure traceability of production batches in electronic format, providing the same reliability and authenticity characteristics as paper records with handwritten signatures. The **Multifunction** serie comply with CFR21 and ANNEX11

Step num	Step name	MINUTES	SECONDS	REPEATS	SP1	SP2	AM1	GRAD1	GRAD2	HBB1.1	HBB1.2	HBB1.1	HBB1.2
1	1 Invi	0	15	0	70	0	0	0	0	0	0	0	0
2	2 Invi	2	0	0	121	15	0	0	0	0	0	0	0
3	3 Invi	0	0	0	121	15	0	0	0	0	0	0	0
4	4 Preparazione	1	44	0	90	15	0	0	0	5	0	0	0
5	5 Invi	0	10	0	20	10	0	0	0	5	0	0	0
6	6 Invi	1	6	0	20	10	0	0	0	0	0	0	0
7	7 Invi	0	10	0	20	10	0	0	0	0	0	0	0



## TIME SYNCHRONIZATION (SNTP)

To accurately store date /time values for the datalog archive data, the controller supports the Standard Network Time Protocol (SNTP) service. The SNTP service automatically updates controller date/time by connecting to an SNTP server connected via an Ethernet network

# PREVENTIVE MAINTENANCE AND ENERGY MONITORING

The energy monitoring function allows the operator to count and save the amount of power consumed by a process. In the event of deviation from average consumption, the controller can signal the anomaly by activating a physical output with customized messages. The preventive maintenance function monitors and controls the life cycle of the actuators, indicating when the limit on use is reached.

## ENERGY MONITORING

Measures and controls the energy consumption of the system. Checks and reports if the system exceeds the expected values.



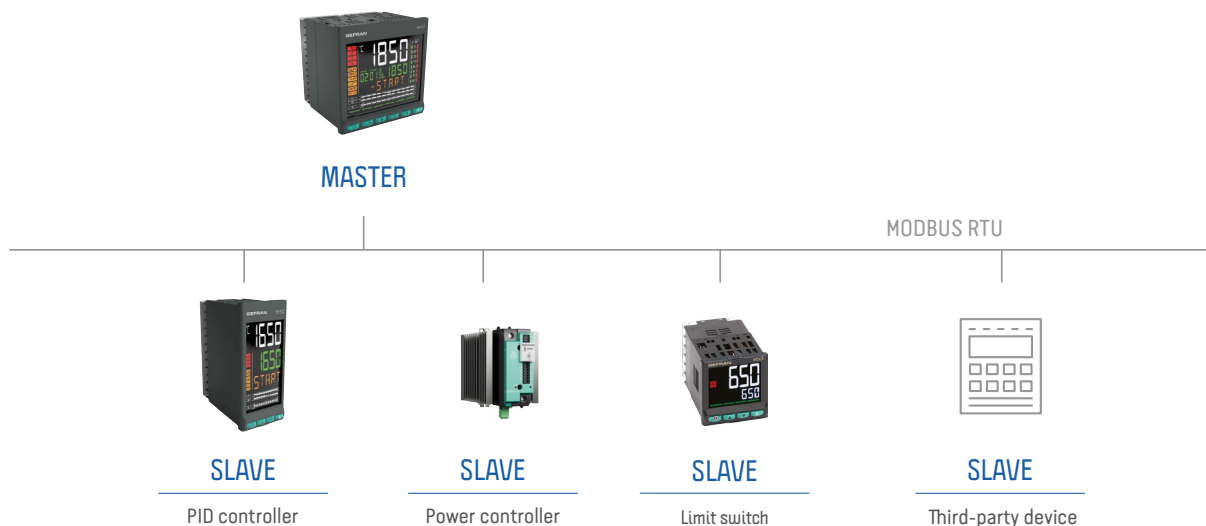
## PREVENTIVE MAINTENANCE

Counts power-on cycles and indicates when the life cycle limit has been reached with alarm messages



# MODBUS MASTER

More and more often it is necessary to integrate different devices within a process control. The easiest and fastest way is to use Modbus Master communication available on the Performance series, allowing reading/writing of data from different Modbus Slaves and using the controller display as an efficient HMI.



# CONFIGURATION SOFTWARE



**GF\_express** is the software for the configuration/parameterization of all GEFRAN devices (components, automation products, drives and sensors). The selection and parameterization of the device is simple and intuitive thanks to a completely graphic interface.

## KEY FEATURES

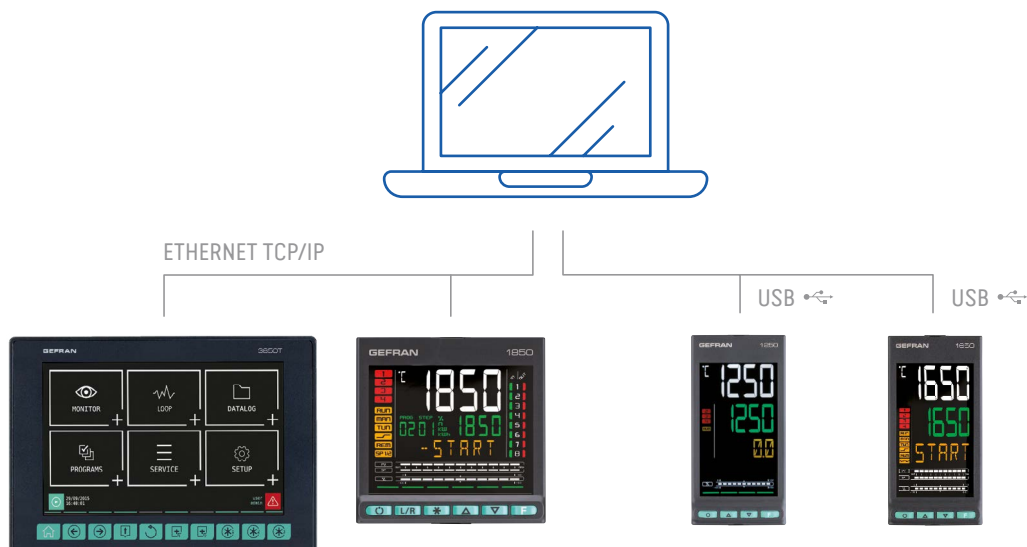
- Guided product selection
- Simplified configuration
- Multilingual
- Parameter printout
- Creating and saving configurations
- Device autoscan
- Value trends and logging

## CONTROL LOGIC

Graphic interface with on-line diagnostics for the configuration of control logic and mathematical functions.

## CUSTOM PAGE

Easy and intuitive configuration of the custom graphic interfaces available on the Multifunction Series.



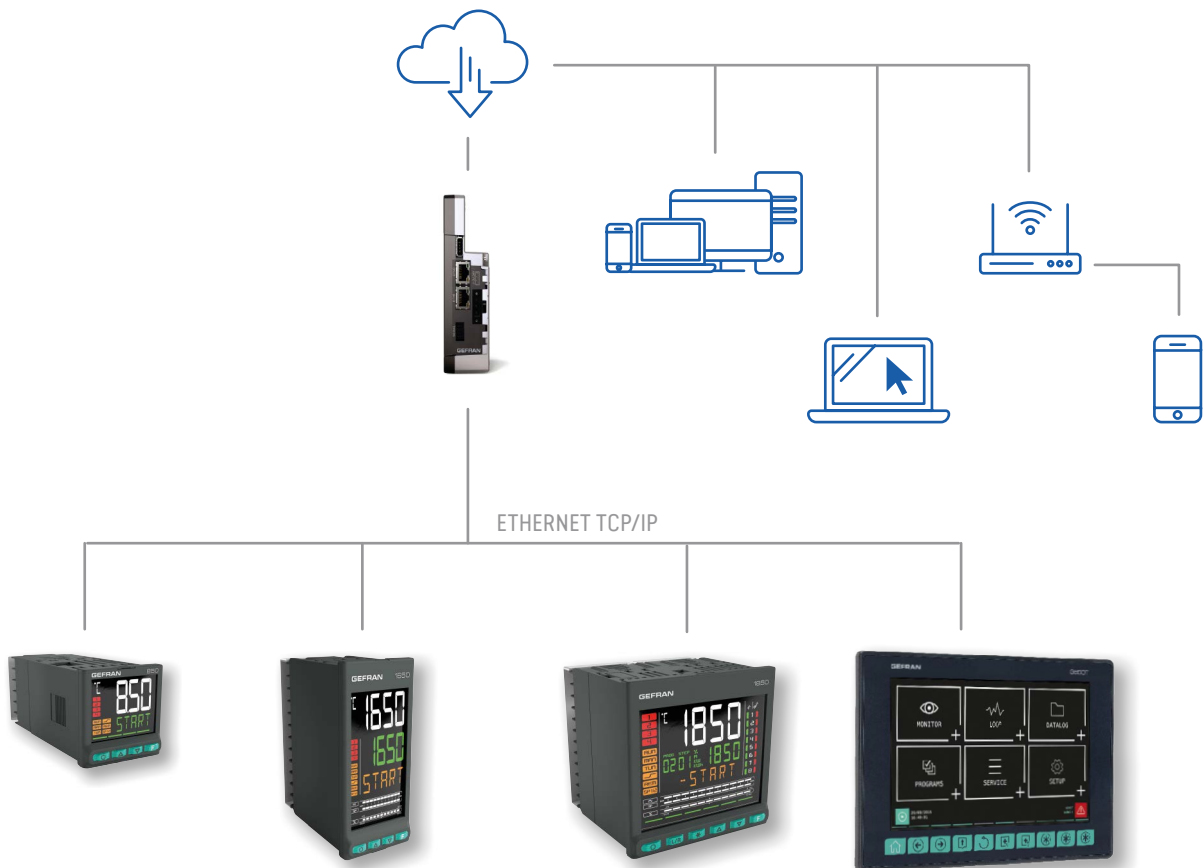
# CONNECTIVITY

## FACTORY INTEGRATION AND SYSTEM DIAGNOSTICS

Performance and Multifunction series controllers can be connected to centralized acquisition or control systems such as HMI or DCS for integration into factory automation. This service is available with an Ethernet TCP / IP connection based on the standard Modbus TCP protocol.

## REMOTE ASSISTANCE AND MAINTENANCE

The system may be accessed remotely via PC, tablet or smartphone with a Webserver (Performance series) or standard VNC service (Multifunction series). In the event of a failure or maintenance, controllers provide clear diagnostics, such as failure, disconnected load, out of scale, etc.



# BASIC SERIES

## THE ESSENTIAL CONTROLLER

Four different models for multiple temperature control applications in industrial processes. Simplicity and practicality are combined with the experience of PID control.

- Operator interface with double LED display
- Universal input
- Hot, cold and hot/cold PID settings with automatic tuning
- Interrupted, total and partial load alarm
- Loop Break Alarm
- Up to four relay outputs, logic for SSR
- Analogue control and retransmission outputs
- RS485 serial communication in Modbus RTU
- Dimensions 1/16, 1/8, 1/4 DIN



450



600



1200



1300

# VALUE SERIES

## SIMPLICITY IN CONTROL

Innovative PID temperature controllers and programmers that add the broadest, clearest and most comprehensive operator interfaces to accuracy of control for a totally “easy to use” approach.

- Customizable alphanumeric messages that “speak to the operator”, in his own language
- Customization of colours, lettering, logo
- Extensive and comprehensive operator interface, at the top of its category in every format
- Configuration facilitated by Quick Configuration and online help with scrolling messages
- Preventive diagnostics with KWh counts and number of actuator manoeuvres
- Configurable logic functions ready to use
- Setpoint programmer and motorized valve positioner
- Dimensions 1/16, 1/8, 1/4 DIN
- Auxiliary power supply (only 1550)



650



1250



1350



1550

# PERFORMANCE SERIES

THE CONTROLLER FOR ALL NEEDS

For the most demanding control applications, where the controller must “think” before it acts.

- Two independent PID control loops
- AMS2750 / CQI-9 compliant
- 3 fully configurable analogue inputs
- Valve control with feedback
- Two independent Setpoint profiles (Synchronous / Asynchronous)
- Logical and mathematical functional blocks
- Cascade and Ratio PID control
- Web server
- Modbus RTU/TCP slave
- Modbus RTU master
- Preventive diagnostics with counter of the number of actuator commands
- Energy Totalization (KWh)
- Storage of work recipes
- Multilingual alphanumeric messages



850



1650



1850

# MULTIFUNCTION SERIES

BEYOND CONTROL

Gefran's top-of-the-range controllers include models with specific functions suitable for solving complex process and application requirements.

- **2500** Series for ultra-rapid pressure and force adjustments
- Multifunction **2850T** and **3850T** series graphic touchscreen controllers with multi-loop process control function, setpoint profile generator, multi-channel recorder and integrated logic/mathematical algorithms, comply AMS2750 - CQI/9 in Heat treatment application and CFR11 - ANNEX11 for Medical device and Pharma industry
- **GFXTERM04** Series for PID adjustments of four independent zones and full range of Fieldbuses of ultra-compact size



2500



GFXTERM04



2850T



3850T

# BASIC, VALUE, PERFORMANCE AND MULTIFUNCTION SERIES

SIMPLE, FOR ALL NEEDS

## BASIC



450



600



1200



1300



1 LOOP

## VALUE



650



1250



1350



1550



1 LOOP



VALVE



SP PROFILE



LOGIC FUNCTION

## PERFORMANCE



850



1650



1850



DUAL PID LOOP



VALVE



SP PROFILE



LOGIC FUNCTION



RATIO



CASCADE



REMOTE CONNECTION



MATH FUNCTION



## MULTIFUNCTION



2500

- 1 LOOP
- HIGH SPEED
- 4 ANALOG INPUTS
- LOGIC FUNCTION



GFXTERM04

- 4 LOOP
- 8 TC INPUTS
- DIN RAIL MOUNTING
- FIELDBUS COMMUNICATION
- MODBUS RTU
- CASCADE














2850T



3850T

- UP TO 16 LOOPS
- VALVE
- SP PROFILE
- LOGIC FUNCTION
- RATIO
- CASCADE
- REMOTE CONNECTION
- DATA RECORDER

	BASIC SERIES		VALUE SERIES		PERFORMANCE SERIES	
	SINGLE LOOP			DUAL LOOP		
	DOUBLE DISPLAY		DOUBLE/TRIPLE DISPLAY			
	CONTROLLERS VALVES PROGRAMMERS					
	Modbus RTU			Modbus TCP/RTU		
198X134 mm						
96X96 mm (1/4 DIN)						
	1300	1350	1850			
48X96 mm (1/8 DIN)		 				
	1200	1250 1550	1650			
48X48 mm (1/16 DIN)						
	450	600	650	850		
25X140X140 mm (DIN RALL)						

# MULTIFUNCTION SERIES

	SINGLE LOOP	MULTILOOP		
	TRIPLE DISPLAY	LCD DISPLAY, GRAPHIC TOUCHSCREEN		
	HIGH SPEED	CONTROLLERS, PROGRAMMERS, RECORDER, CONTROL LOGIC		DIN RAIL FIXING CONTROLLERS, 4 LOOPS
	<b>Modbus</b> RTU 	<b>Modbus</b> TCP		
			 3850T	198X134 mm
	 2500	 2850T		96X96 mm (1/4 DIN)
				48X96 mm (1/8 DIN)
				48X48 mm (1/16 DIN)
				 GFXTERM04 25X140X140 mm (DIN RAIL)

MULTIFIELDBUS



DeviceNet

EtherNet/IP

Modbus TCP/RTU

EtherCAT

CANopen

## SELECTION GUIDE

	BASIC				VALUE			
	450	600	1200	1300	650	1250	1550	1350
<b>MAIN FEATURES</b>								
Format	48x48mm (1/16 DIN)	48x48mm (1/16 DIN)	48x96mm (1/8DIN)	96x96mm (1/4DIN)	48x48mm (1/16 DIN)	48x96mm (1/8DIN)	48x96 (1/8DIN)	96x96mm (1/4DIN)
No. of control loops (max.)	1	1	1	1	1	1	1	1
<b>OPERATOR INTERFACE</b>								
<i>DISPLAY</i>								
Double LED display	X	X	X	X				
Triple LED display								
Double LCD display					X			
Triple LCD display						X	X	X
Bargraph						X	X	X
LCD graphic touchscreen								
Alphanumeric messages					X	X	X	X
Scrolling alphanumeric messages					X	X	X	X
<i>KEYBOARD</i>								
No. of keys	4	4	4	4	4	4	4	6
<b>INPUTS</b>								
<i>MAIN INPUTS</i>								
<i>TYPE OF SENSOR</i>								
Inputs from temperature sensors (TC, RTD)	X	X	X	X	X	X	X	X
Inputs from infrared temperature sensors					X	X	X	X
Linear inputs ( mV,V, mA)		X	X	X	X	X	X	X
Inputs from pressure and force sensors (4-wire, 6-wire)								
Inputs from position sensors (potentiometers, magnetostrictive)								
<i>ACCURACY</i>								
Accuracy 0.5% ( f.s. )								
Accuracy 0.2% ( f.s. )	X	X	X	X	X	X	X	X
Accuracy 0.1% ( f.s. )					X (In Lineari)	X (In Lineari)	X (In Lineari)	X (In Lineari)
<i>SAMPLING TIME</i>								
120ms	X	X	X	X	X	X	X	X
60ms					X	X	X	X
25ms								
2ms								
<i>AUXILIARY INPUTS</i>								
AT (amperometric) inputs		X	X	X	X(2)	X(2)	X(2)	X(2)
Input from remote setpoint (V, mA)					X	X	X	X
Valve position feedback inputs (4-20mA, potentiometer)								
Inputs from temperature probes								
<i>DIGITAL INPUTS</i>								
No.		X(1)	X(2)	X(2)	X(3)	X(5)	X(5)	X(5)
<b>OUTPUTS</b>								
Relays ( R )	X(2)	X(4)	X(4)	X(4)	X(4)	X(4)	X(4)	X(4)
Logic (D)	X(1)	X(2)	X(3)	X(3)	X(2)	X(2)	X(2)	X(2)
Triac (T)		X(1)	X(1)	X(1)	X(1)	X(1)	X(1)	X(1)
Analogue (V, mA) (C, W)		X(1)	X(1)	X(1)	X(2)	X(2)	X(2)	X(2)
Analogue output insulation					X	X	X	X
Total No. Outputs (max)	2	4	4	4	5	5	5	5

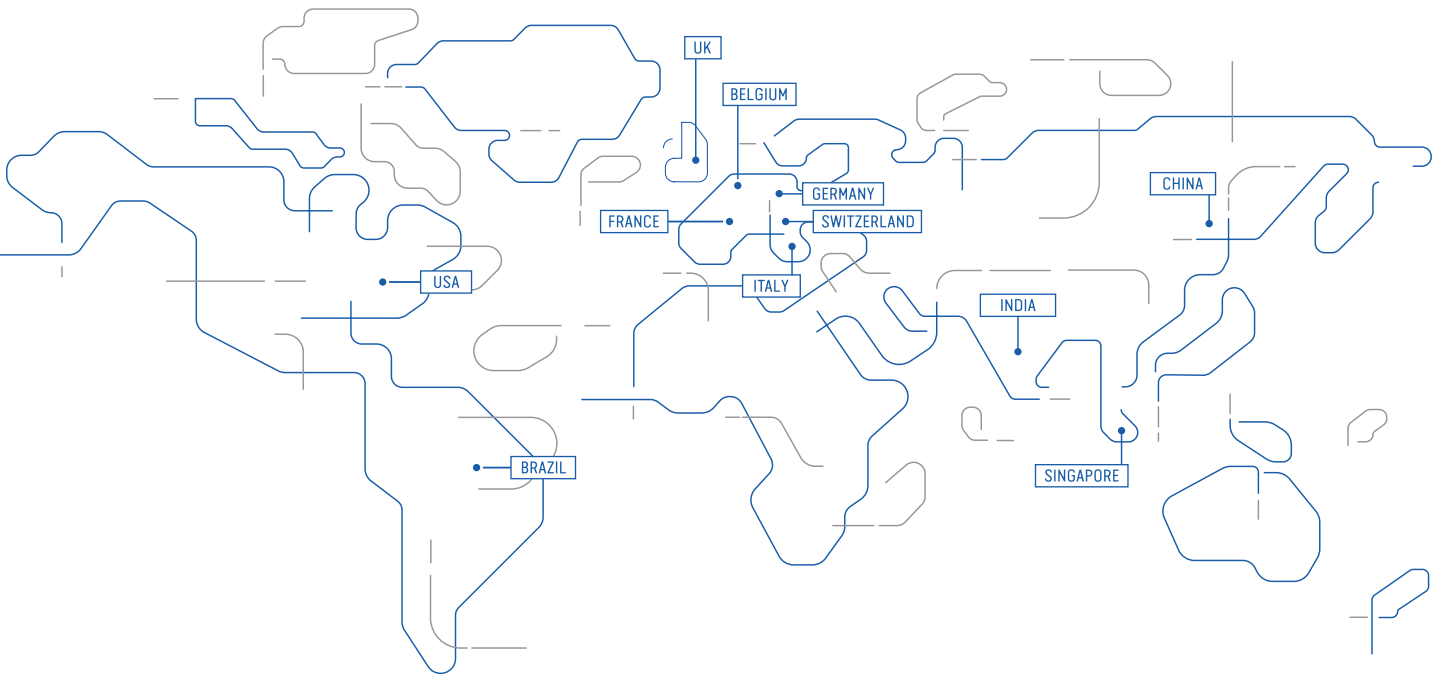
	PERFORMANCE			MULTIFUNCTION			
	850	1650	1850	2500	2850T	3850T	GFXTERM04
<b>MAIN FEATURES</b>							
<i>Format</i>	48x48mm (1/16 DIN)	48x96mm (1/8DIN)	96x96mm (1/4DIN)	96x96mm (1/4DIN)	96x96mm (1/4 DIN); 169x120mm	198x134mm	25x140x140mm
<i>No. of control loops (max.)</i>	2	2	2	1	8	16	4
<b>OPERATOR INTERFACE</b>							
<i>DISPLAY</i>							
<i>Double LED display</i>							
<i>Triple LED display</i>				X			
<i>Double LCD display</i>	X						
<i>Triple LCD display</i>		X	X				
<i>Bargraph</i>		X (3)	X (3)	X(2)	X	X	
<i>LCD graphic touchscreen</i>					X	X	
<i>Alphanumeric messages</i>	X	X	X		X	X	
<i>Scrolling alphanumeric messages</i>	X	X	X				
<i>KEYBOARD</i>							
<i>No. of keys</i>	4	4	6	6	6	10	
<b>INPUTS</b>							
<i>MAIN INPUTS</i>							
<i>TYPE OF SENSOR</i>							
<i>Inputs from temperature sensors (TC, RTD)</i>	X	X	X	X	X	X	X
<i>Inputs from infrared temperature sensors</i>	X	X	X				
<i>Linear inputs ( mV,V,mA)</i>	X	X	X	X	X	X	X
<i>Inputs from pressure and force sensors (4-wire, 6-wire)</i>				X	X	X	
<i>Inputs from position sensors (potentiometers, magnetostrictive)</i>				X	X	X	
<i>ACCURACY</i>							
<i>Accuracy 0.5% ( f.s. )</i>							
<i>Accuracy 0.2% ( f.s. )</i>					X	X	X
<i>Accuracy 0.1% ( f.s. )</i>	X	X	X	X	X*	X*	
<i>SAMPLING TIME</i>							
<i>120ms</i>	X	X	X				X
<i>60ms</i>	X	X	X				
<i>25ms</i>					X	X	
<i>2ms</i>				X			
<i>AUXILIARY INPUTS</i>							
<i>AT (amperometric) inputs</i>	X(2)	X(2)	X(2)		X(4)	X(8)	X
<i>Input from remote setpoint (V, mA)</i>	X	X	X	X	X	X	
<i>Valve position feedback inputs (4-20mA, potentiometer)</i>	X	X	X		X	X	
<i>Inputs from temperature probes</i>	X (2*loop)	X (2*loop)	X (2*loop)	X (1)	X (8)	X (16)	X (4)
<i>DIGITAL INPUTS</i>							
<i>No.</i>	X (3)	X (5)	X (5 + 8)	X (8)	X (32)	X (48)	X (2)
<b>OUTPUTS</b>							
<i>Relays ( R )</i>	X (4)	X (4)	X (4 + 8)	X (4)			X (6)
<i>Logic (D)</i>	X (4)	X (4)	X (4 + 8)		X (32)	X (48)	X (8)
<i>Triac (T)</i>	X (1)	X (1)	X (1)				X (4)
<i>Analogue (V, mA) (C, W)</i>	X (2)	X (3)	X (3)	X (3)	X (4)	X (8)	X (4)
<i>Analogue output insulation</i>	X	X	X	X			
<i>Total No. Outputs (max)</i>	5	5	22	11	32	48	10

\* Factory calibration only with Tc J, Tc K, Tc N and Tc S



	PERFORMANCE			MULTIFUNCTION			
	850	1650	1850	2500	2850T	3850T	GFXTERM04
<b>CONTROL FUNCTIONS</b>							
<b>CONTROL</b>							
<i>PID single action hot, PID single action cold</i>	X	X	X	X	X	X	X
<i>PID double action hot/cold</i>	X	X	X	X	X	X	X
<i>Dual PIDs (cascade, ratio, independent control)</i>	X (Cascade, Ratio)	X (Cascade, Ratio)	X		X (Cascade, Ratio)	X (Cascade, Ratio)	X (Cascade)
<i>PID parameter groups</i>	X	X	X	X	X	X	
<i>Self Tuning / Auto Tuning</i>	X	X	X	X	X	X	X
<i>Control outputs for motorized valves</i>	X	X	X		X	X	
<i>Control outputs for motorized valves (with valve position feedback)</i>	X	X	X		X	X	
<i>Setpoint programmer</i>	X	X	X		X	X	
<i>Number of programmers</i>	2	2	2		4	8	
<i>Number of programs</i>	16	16	16		200	250	
<i>Number of steps</i>	192	192	192		10000	12500	
<i>Data Logger</i>					X	X	
<i>Real Time Clock</i>	X	X	X		X	X	
<i>Multiple setpoints</i>	X (4)	X (4)	X (4)		X	X	X (2)
<i>Logical Operations (Function Blocks)</i>	X (32)	X (32)	X (32)		X (400)	X (400)	
<i>Timer function</i>	X	X	X		X	X	
<i>Mathematical functions</i>	X (8)	X (8)	X (8)	X	X (400)	X (400)	
<i>Energy counter / Totalizer</i>	X	X	X		X	X	
<b>DIAGNOSTICS</b>							
<i>Main input probe short circuit ("LBA")</i>	X	X	X	X	X	X	X
<i>Auxiliary input probe short circuit ("LBA")</i>	X	X	X	X	X	X	
<i>Disconnected load (total and partial) ("HB")</i>	X	X	X		X	X	X
<i>Actuator short circuit ( e.g. SSR )</i>	X	X	X		X	X	X
<i>Number of switching outputs counters</i>	X (4)	X (4)	X (4)				
<b>REMOTE CONNECTION</b>							
<i>Ethernet</i>	X	X	X		X	X	
<b>FIELDBUS</b>							
<i>Modbus RTU Master</i>	X	X	X	X			X
<i>Modbus RTU Slave</i>	X	X	X				
<i>Profibus</i>				X			X
<i>Profinet</i>							X
<i>CanOpen</i>							X
<i>DeviceNet</i>							X
<i>Modbus TCP</i>	X	X	X		X	X	X
<i>Ethernet IP</i>							X
<i>EtherCAT</i>							X
<i>Configuration with GF_eXpress</i>	X	X	X	X	X	X	X
<b>GENERAL DATA</b>							
<i>Operating temperature</i>	-10...55°C	-10...55°C	-10...55°C	0...50°C	0...50°C	0...50°C	0...50°C
<b>VOLTAGE</b>							
<i>100-240Vac</i>	X	X	X	X			
<i>11-27Vac/dc</i>							
<i>20-27Vac/dc</i>	X	X	X	X			
<i>24Vdc</i>					X	X	X
<i>Auxiliary power supply (for transmitter, potentiometer)</i>	X (2)	X (2)	X (2)	X (2)	X	X	
<i>Front protection</i>	IP 65	IP 65	IP 65	IP 54	IP 65	IP 65	IP 20
<b>CERTIFICATIONS</b>							
<i>CE</i>	X	X	X	X	X	X	X
<i>UL 61010</i>	X	X	X	X	X	X	X
<i>FM 3545</i>							X
<i>EAC</i>	X	X	X	X	X	X	X
<i>COMPLIANCE</i>	AMS2750 CQI/9	AMS2750 CQI/9	AMS2750 CQI/9		AMS2750 CQI/9 CFR21/11	AMS2750 CQI/9 CFR21/11	

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